

533

DART AEROSPACE LTD	Work Order:	23916
Description: Webbing	Part Number:	D3320-041
Dwg: D3320 Rev. A	Qty:	25 n
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	AP	05/08/02	25
2	PG	Issue P/O: <u>7008410</u> Fabricate D3320-041 as per Dwg D3320 Possible Supplier: Aerotex or Tulmar Material release note is required	U	05/08/04	5
3	RG	Receive and Inspect for transit damage Ensure material release note is attached	GA	06/01/13	5
4	QC6	Inspect dimensions as per Dwg D3320	GA	05/08/20	5
5	ST	Identify and Stock			
6	AC	Cost / part: _____			
7	DC	Close W/O Inspect Level 21			

Rev	Date	Change	Revised By	Approved
A	05.02.09	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
05-02-18

*Returned
to vendor
per Carson @ Aerotex
for full credit*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
06-01-16	4	Detail 'A' incomplete upon sewing						

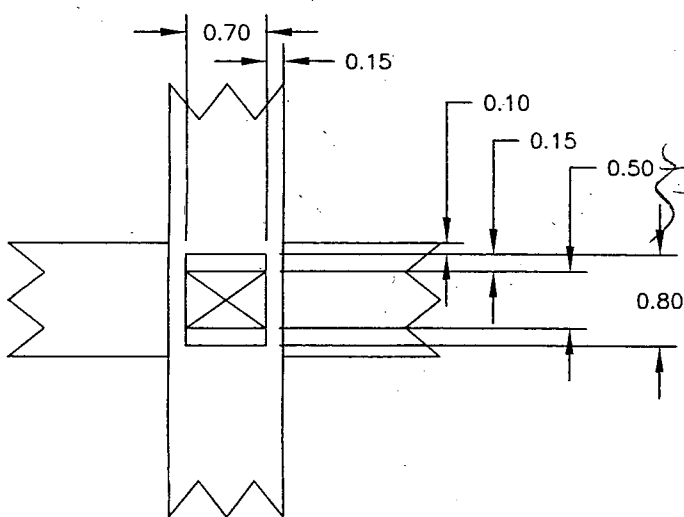
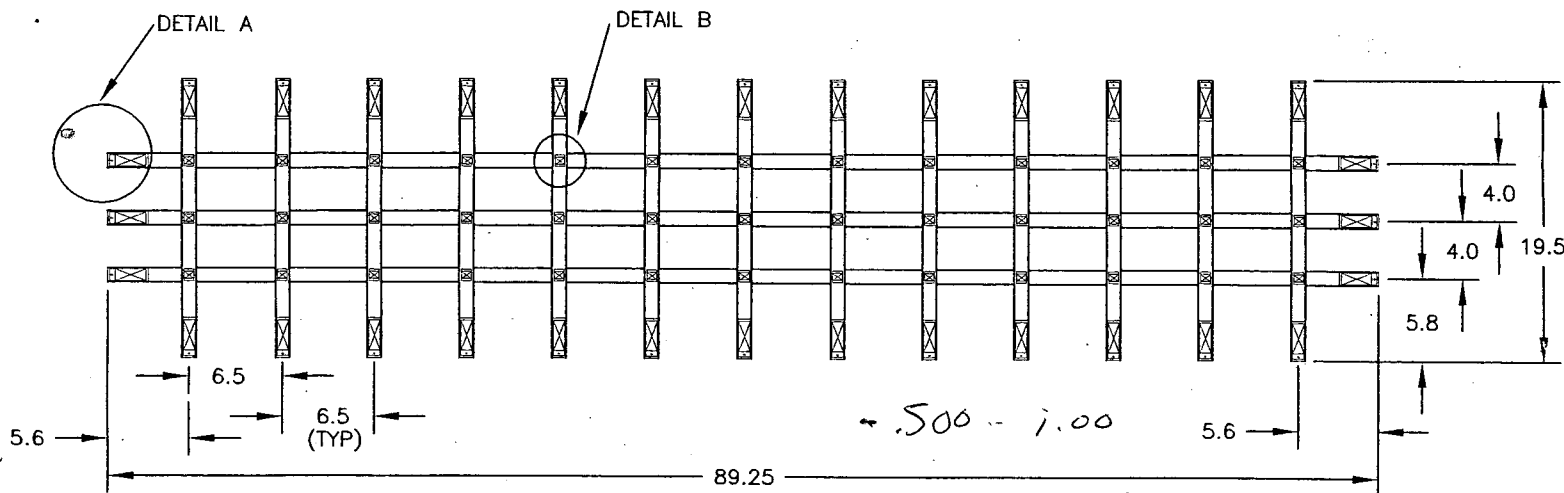
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

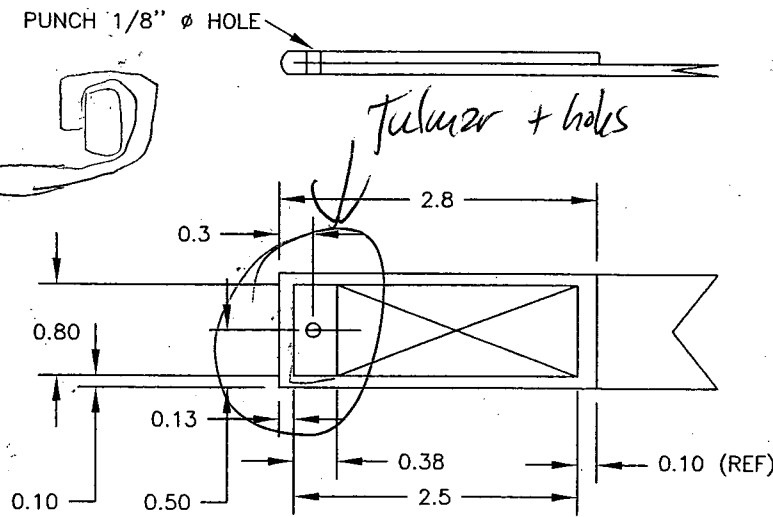
QA: N/C Closed: _____ Date: _____

DART

DESIGN	At	DRAWN BY	At	DART AEROSPACE LTD
CHECKED	At	APPROVED	At	HAWKESBURY, ONTARIO, CANADA
DATE	04.09.28	DRAWING NO.	D3320	REV. A
		TITLE	WEBBING	SHEET 1 OF 2
A	04.09.28	NEW ISSUE	GROUP COPY	SCALE
				NTS



DETAIL B
TYPICAL WEBBING INTERSECTION STITCH DETAIL



DETAIL A
TYPICAL WEBBING TERMINATION DETAIL

D3320-041 WEBBING

- 1) WEBBING MATERIAL: NYLON, MIL-W-4088K, TYPE II, CLASS 1A
- 2) NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 (MIL-T-7807), TYPE II, CLASS2, SUB-CLASS A
- 3) STITCH PATTERNS TO CONFORM TO DETAILS A AND B. 10 STITCHES PER INCH TO BE USED ON ALL STITCHING
- 4) ALL STITCHING TO BE MACHINE STITCHED.
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
23916

RELEASED

04.12.16



DESIGN	DRWN BY	DART AEROSPACE LTD	REV. A
#1	#1	HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	SHEET 2 OF 2
DATE		TITLE	SCALE
04.09.28		WEBBING	NTS

STAMP COPY

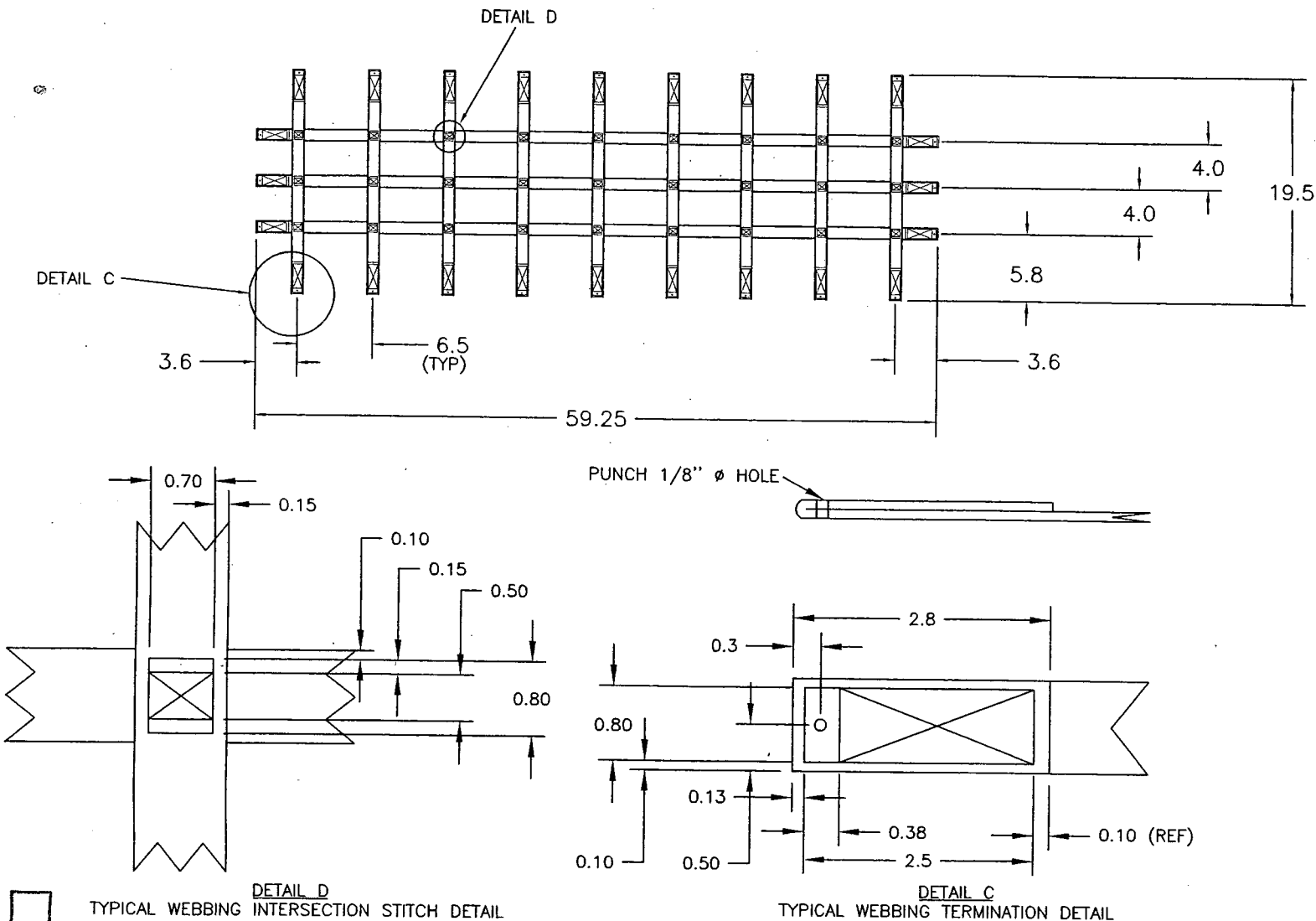
RETURN TO
ENGINEERING

UNCONTROLLED CO

SUBJECT TO AMENDME,
WITHOUT NOTICE

WORK ORDER

NO. 239116



D3320-043 WEBBING

- 1) WEBBING MATERIAL: NYLON, MIL-W-4088K, TYPE II, CLASS 1A
- 2) NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 (MIL-T-7807), TYPE II, CLASS2, SUB-CLASS A
- 3) STITCH PATTERNS TO CONFORM TO DETAILS C AND D. 10 STITCHES PER INCH TO BE USED ON ALL STITCHING
- 4) ALL STITCHING TO BE MACHINE STITCHED.
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

RELEASED

04.12.16

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 02, 2005
01:38 pm

Work Order No	: 0023916	Department Code:	
Project Name	: D3320-041	Burden Flags	: NNNNNNN
Project For	: WK533	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: D3320-041	Invoice Number	:
Description	: Webbing	Invoice Amount	: 0.00
Manufactured	: Yes	Order Entry No	:
Amount Req'd	: 25	OE Value	: 0.00
Amount Done	: 0	Est Margin	: 0.000%
Start Date	: 08-02-05	Actual Margin	: 0.000%
Est Finish Date	: 08-18-05		
Act Finish Date	:		
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:		

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
Burden	: 0.00	0.00	0.00		
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00

AEROTEX INTERIORS INC.

#5, 2280 - 39 Ave NE
Calgary, AB Canada T2E 6P7
Phone: (403) 295-8770 Fax: (403) 313-0793
www.aerotexinteriors.com

Certification of Conformance

Regarding Purchase Order: 2008410
Our Work Order: 4109

Dated: 08/03/2005
Dated: 08/25/2005

THIS IS TO CERTIFY:

THAT THE FOLLOWING MATERIAL HAS BEEN USED IN THE INVOICE STATED ABOVE:

DJ ASSOCIATES - 1" WEBBING - MIL-W-4088K TYPE II

HAS BEEN FABRICATED TO ESTABLISHED
SPECIFICATION TO CONFIRM WITH:

 F.A.R. 25.853
 X F.A.R. 25.853 (A)
 F.A.R. 25.853 (B)
 F.A.R. 25.853 (C)

SOLD TO:

DART AEROSPACE LTD.

1270 ABERDEEN STREET

HAWKESBURY, ONT

K6A 1K7


AUTHORIZED REPRESENTATIVE

"Specializing in Aircraft Interiors"

